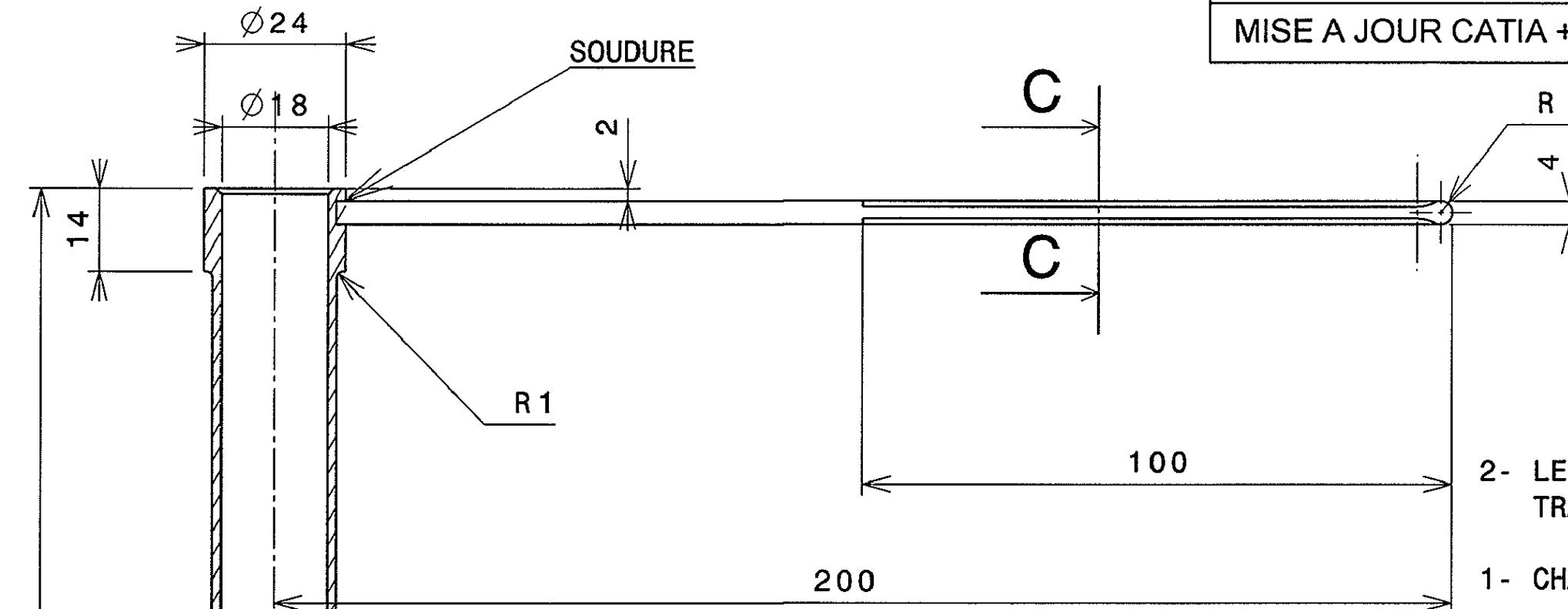


MODIFICATIONS	INDICE
MISE A JOUR CATIA + PENTRATE ->ZINGAGE NOIR	B



COUPE C-C

- 2- LES COTES ET CRITERES REPERES SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE".

1- CHANFREINS NON COTES: 1x45°.

		USINAGE 3,2 ✓ ✓	ECHELLE 1/1	SETA PYR. 13/11/98
CLE	25CD4S - R:900-1050MPa ZINGAGE NOIR	881 5 099 765	INDICE B	

<p style="writing-mode: vertical-rl; transform: rotate(180deg);">Plan dessiné à l'aide du logiciel CATIA V5</p>	DESSINE PAR: SETA M.C. LE: 01/08/03		VERIFIE PAR: ESCOULA B.	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100		
	MACHINE / ENGINE POLYVALENT	DESIGNATION PIECE DESCRIPTION		N° PIECE / PART NUMBER		
					.	
	DESIGNATION OUTILLAGE					
	CLE					
	TOOL NAME					
	.					
	CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION					
THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION						
ECHELLE SCALE -		 Turbomeca <i>groupe SMÉCMA</i>				
		CODE FABRICANT F0228 / MANUFACTURER CODE : B ESCOULA B.				
		FORMAT SIZE A3	881 5 099 765		PLANCHE SHEET 1 / 1	
					DATE: 01/08/03	
					A ESCOULA B.	
					DATE: 13/01/98	

Plan dessiné à l'aide du

The technical drawing illustrates a fastener assembly. At the top, a cross-sectional view shows a threaded bolt with a hex head being inserted into a hole. The head has a height of 4 mm above the top surface. The bolt diameter is indicated as Ø 21. To the right, a callout box contains the text "MARQUER ICI 881 5 099 765 B CHIFFRES H: 4mm". Below this, a side view of the fastener is shown, featuring a flange with 12 notches and a total width of 12 mm. The distance from the center of the flange to the edge of the bolt shank is 6 mm. The shank has a radius of (R 6) at its end. The bottom part of the drawing provides assembly instructions: "12 PANS 14 +0.15
+0.05 SUR PLATS —" and "(SOIT 2 FOIS 6 PANS DECALEES DE 30°)".